



E-BIKE
CENTRAL MOTOR DRIVE SYSTEM
(SYSTEM TYPE: BDS01)
USER'S GUIDE

Version: V2.0

SUZHOU BAFANG ELECTRIC MOTOR SCIENCE-TECHNOLOGY CO.,LTD

Continuously exceed customer expectations

Thanks for using Bafang products

www.szbaf.com

Company Introduction

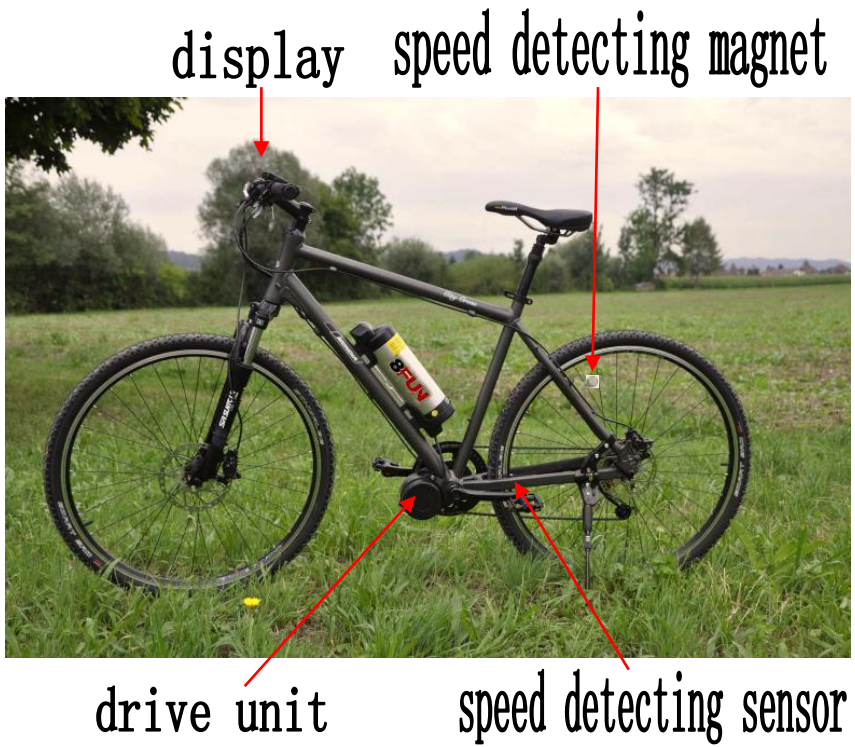
Suzhou Bafang Electric Motor Science- Technology Co., Ltd is located in Suzhou Industrial Park, at the center of Yangtze River Delta, endowed with convenient transportation for both international and domestic business. Bafang company was founded in 2003, which is a high-tech enterprise of electric drive system, combining design, R&D, manufacturing and sales.

We have more than 260 employees, more than 35 senior engineers in R & D department, be able to accept of various challenging projects. Our well-established quality control system, advanced motor and controller production, and testing equipment, as well as high-level R&D and testing center enable us to deliver high quality products consistently. Now our annual production capacity reaches 1,000,000 sets.

Your dream, our goal!

System composition





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1 Central motor

- ★ Easily installed onto standard frame.
- ★ High starting torque, Max torque \geq 80Nm, good performance on climbing.
- ★ Double clutch is used on drive unit, more safety.
- ★ Speed sensor and controller integrated.
- ★ High efficiency, low consumption, long travel mileage.

1.1 Numbering rule

Countermark serial number on motor casing as following:

BBS01 36V 250W

36V 15A

13010001

1. “BBS01”: speed sensor low power central motor (250W-350W)
”BBS02”:speed sensor high power central motor (500W-750W)
2. “36V”: rated voltage; 250W: rated power.
3. “15A”: limited current, 25km/h: max speed.
4. “1301”: production date, produced in January of 2013.
5. “0001”: serial number.

1.2 Material and waterproof grade

Motor casing material:

Die-cast aluminum with electrophoresis black treatment

Working environment temperature:-25℃-55℃

Waterproof grade: IP65.

1.3 Main technical parameters

Motor type	Voltage	No-load value		Rated value					Max value			Net weight (KG)	Chain wheel tooth
		Current (A)	Speed (RPM)	Output power(W)	Speed (RPM)	Efficiency (%)	Torque (N.m)	Current (A)	Efficiency (%)	Torque (N.m)	Current (A)		
BBS01	DC36V	≤1.1	83±5	250	78±5	≥78%	≥30	≤9.3	≥80%	≥80N.m	15	3.8	46T & 48T
	DC 48V	≤0.9	112±6	250	108±5	≥78%	≥20	≤6.8	≥80%	≥80N.m	15		
BBS02	DC 36V	≤1.5	120±6	500	113±6	≥78%	≥40	≤17.5	≥80%	≥100N.m	25	4.2	
	DC 48V	≤1.8	126±6	500	118±6	≥78%	≥38	≤14	≥80%	≥100N.m	18		

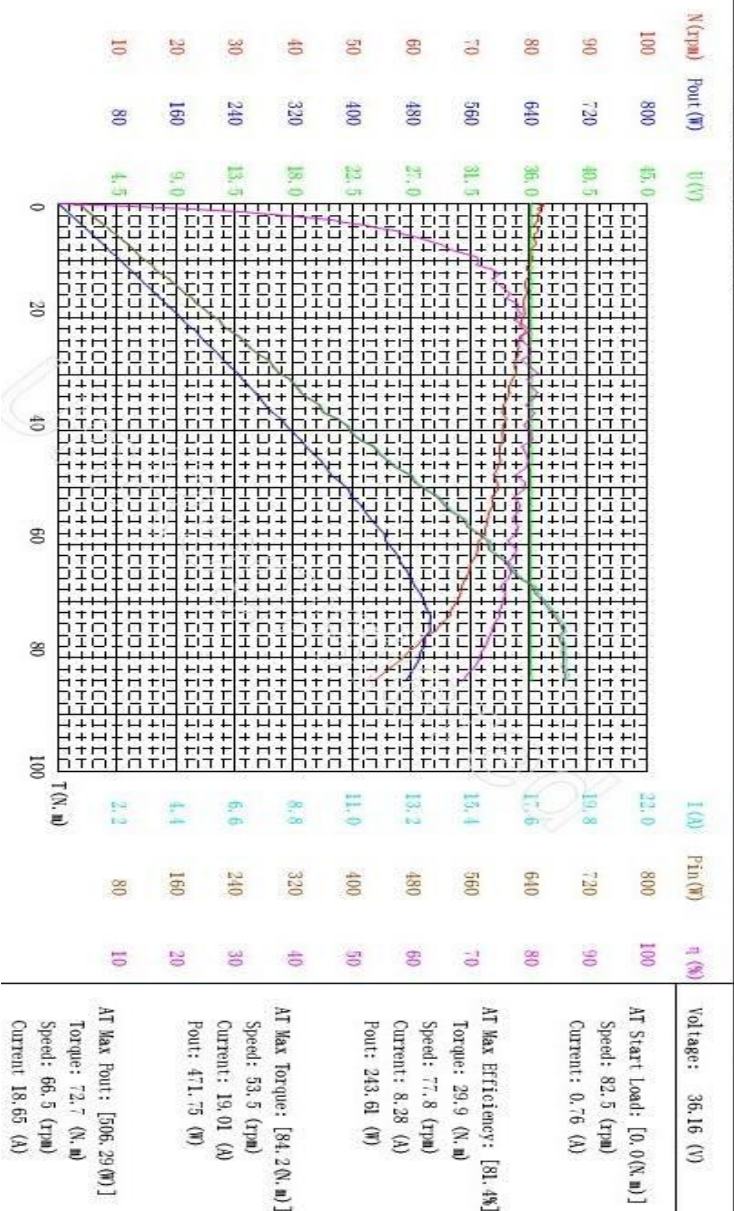
Above parameters as the default parameters, can be customized according to customer requirements.

36V中置电机 Characteristic Curve

Company: 八方电机科技有限公司

Date: 04/07/2013

Serial:



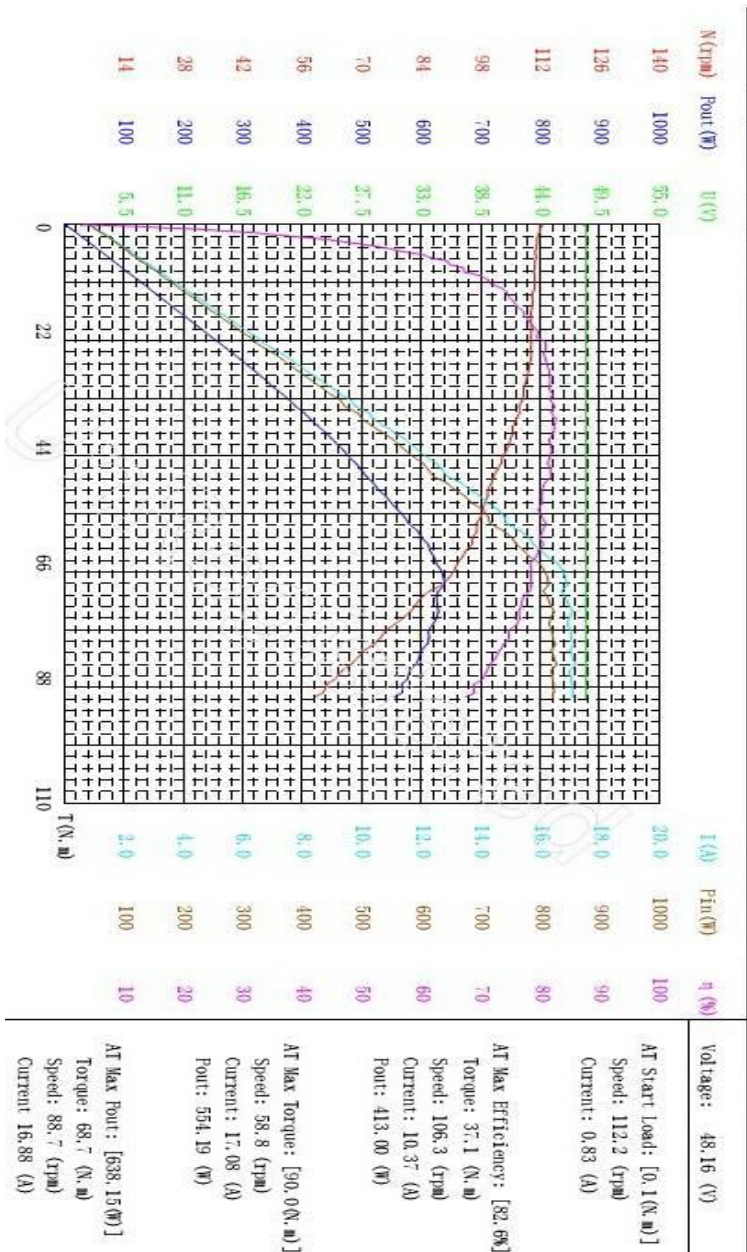
Curve for reference:
 36V system:

48V中置电机 Characteristic Curve

Company: 八方电机科技有限公司

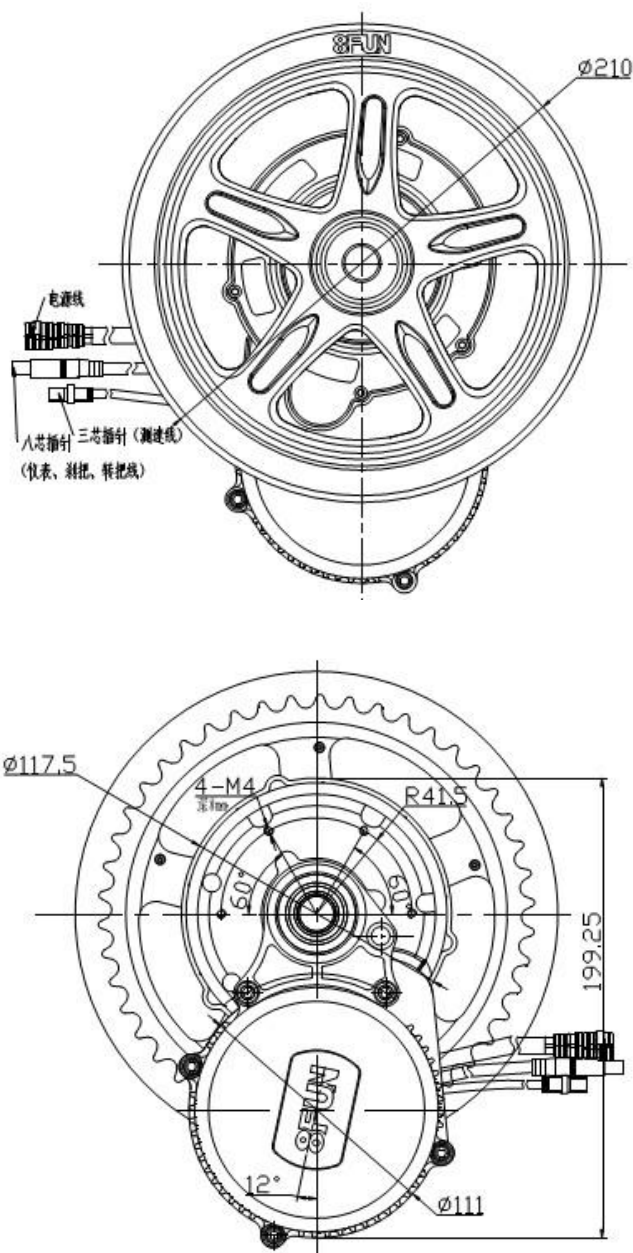
Date: 04/07/2013

Serial:

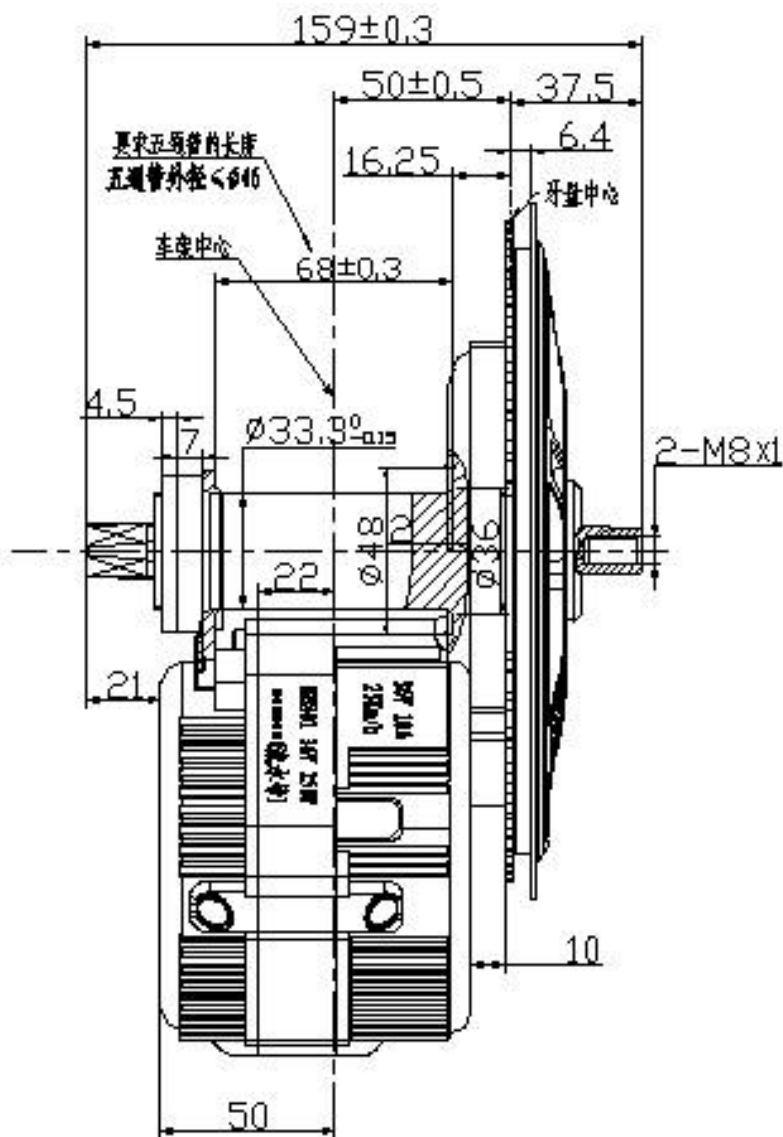


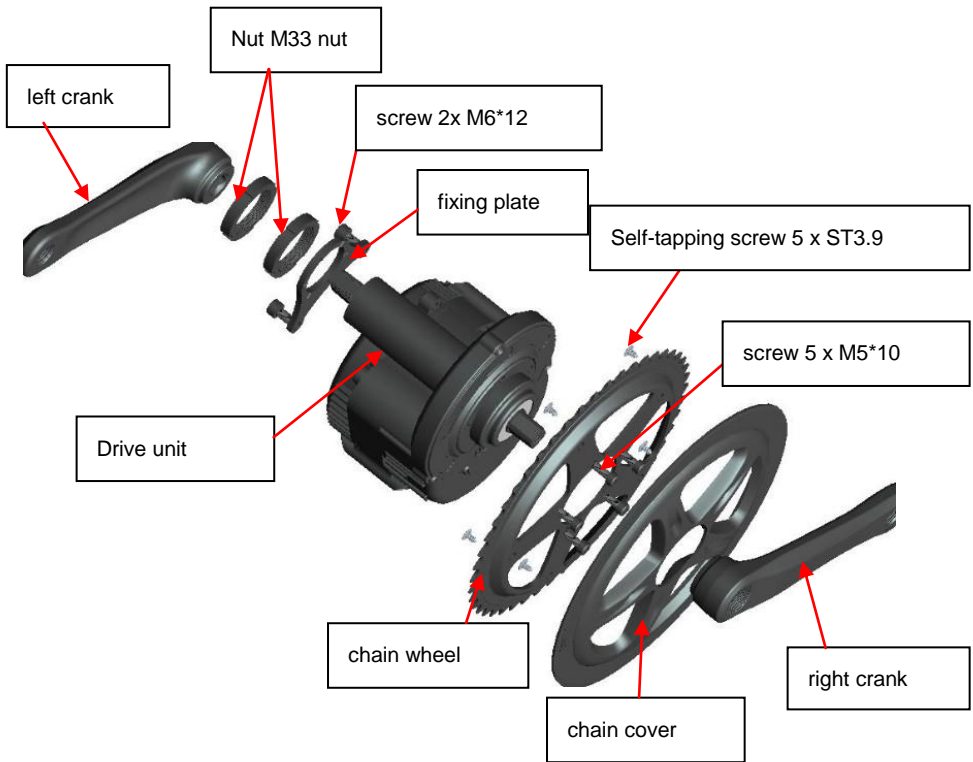
48V system:

1.4 Installation diagram



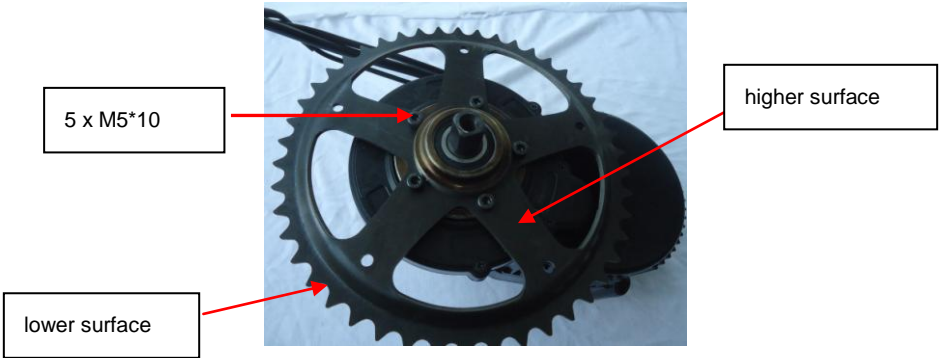
BBS01 SIZE:





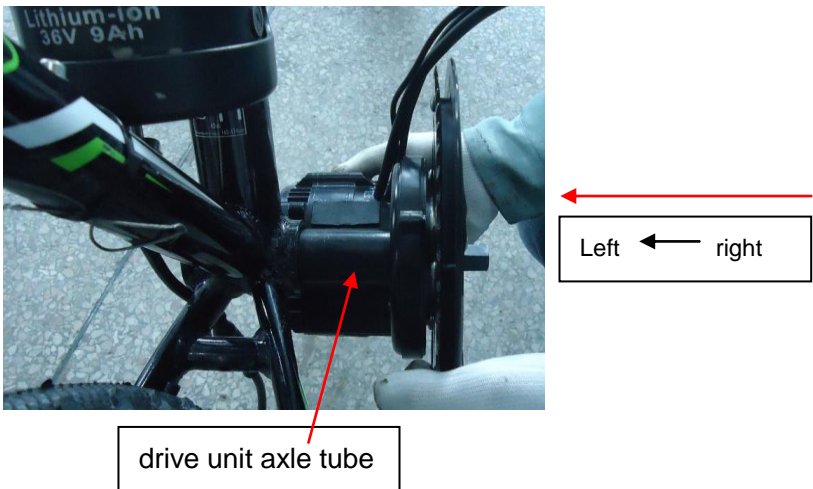
1.5 Installation procedure

1. Open the package and take out the drive unit and accessories;
And check the specification whether it is correct.
2. Fix the chain wheel on drive unit with 5pcs screw M5*10, (see picture 1), then fix chain cover on chain wheel with 5pcs screw ST3.9.



Picture1

3. Fix the drive unit axle tube on frame bottom bracket (see picture 2,picture 3)



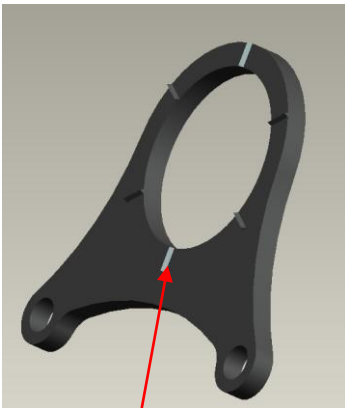
Picture 2



Picture 3

ensure thread of axle tube extend
bottom bracket more than 10mm

4. The surface with teeth of fixing plate towards inside, then fix the plate on drive unit with 2pcs M6*10.(see picture 4,picture 5)



the surface with teeth
of fixing plate

Picture 4

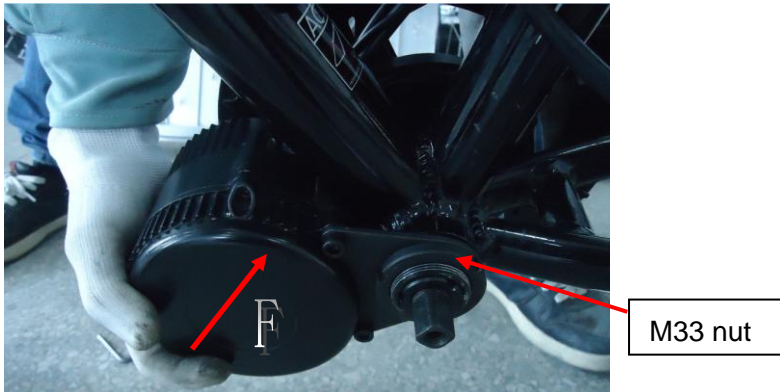


2xM6 nut

Outside surface
without teeth

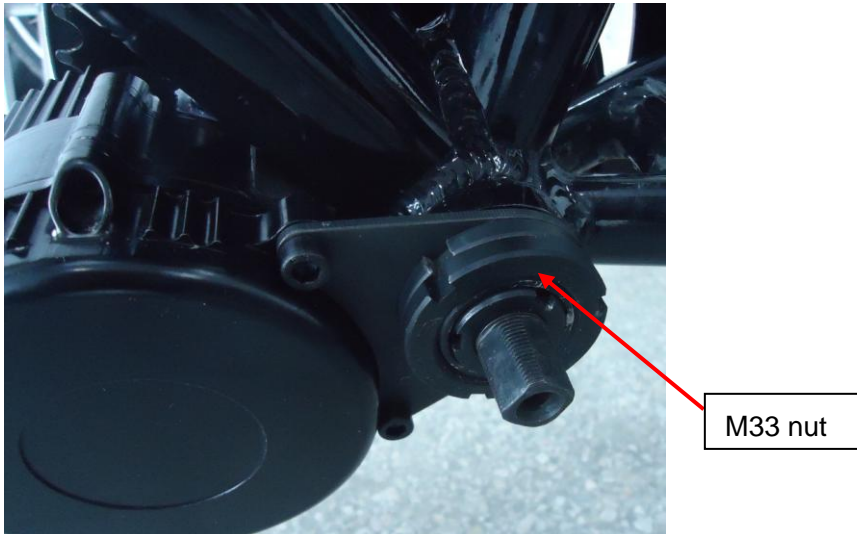
Picture 5

5. Hold the drive unit near to bicycle fork, force less than 5KG, tight 1st nut M33 onto axle tube with force:30-40N.m (see picture 6)



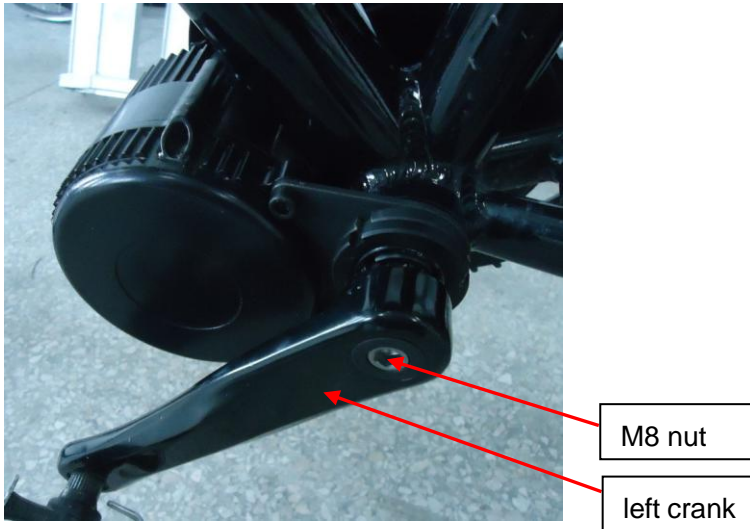
Picture 6

6. Fix 2nd nut M33 onto axle tube, tightening force:30-40N.m(see picture 7)



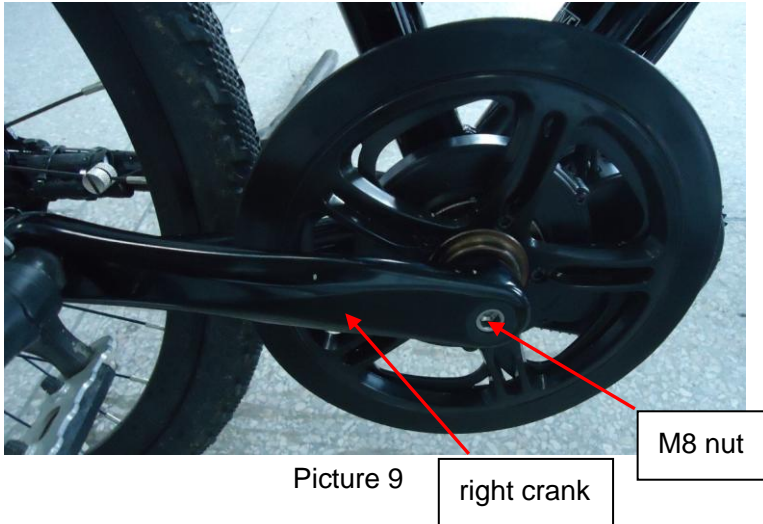
Picture 7

7. Fix the left crank on the bike with M8 inner hexagon screw. Tightening force:35-40N.m (see picture 8)



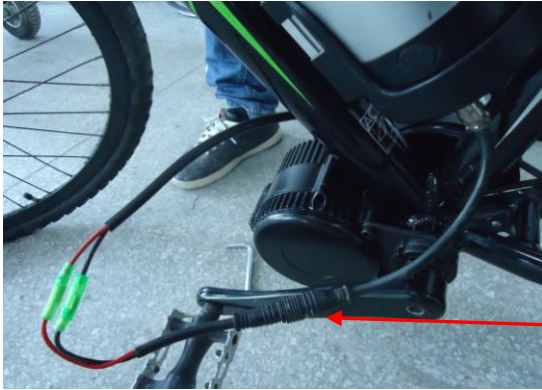
Picture 8

8. Fix the right crank on the bike with M8 inner hexagon screw. Tightening force: 35-40N.m (see picture 9)



Picture 9

9. Connect all cables for battery, display, speed detecting sensor and so on (see picture 10-12)



Water proof connector
for battery



Water proof
connector for display



Water proof
connector for speed
detecting sensor

2 C950 Display

2.1 Material and waterproof grade

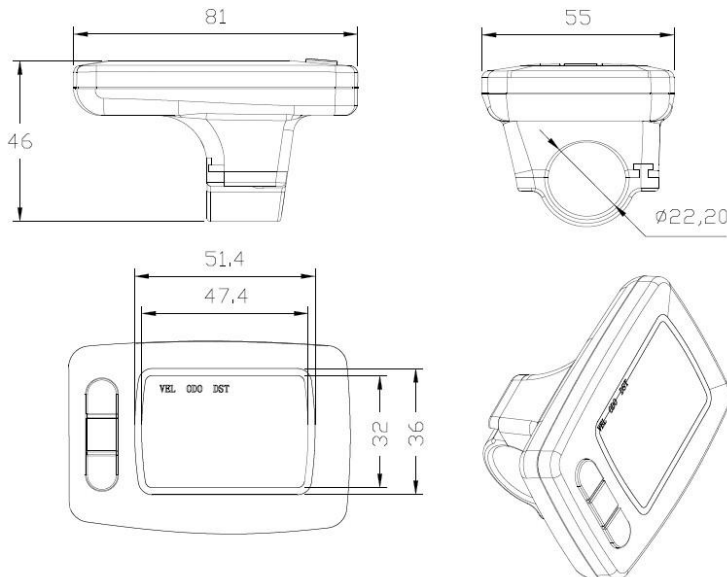
Display's casing use black/silver ABS materials, display window use acrylic white transparent material.

Working temperature of display: - 20°C - 80°C.

Waterproof grade: IP65.

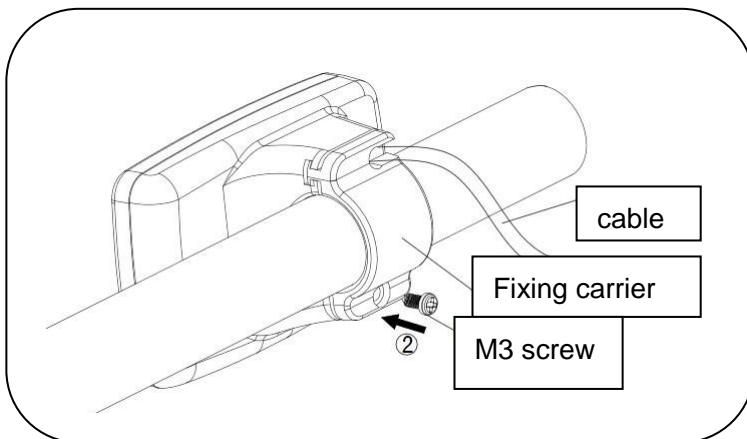
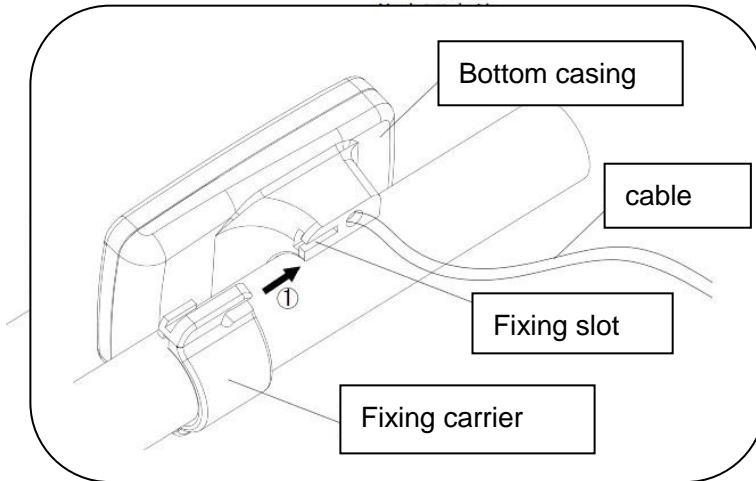
Ultrasonic is used for welding casing and display window.

2.2 Dimension (unit: mm)



2.3 Installation instruction

Fix the display onto the handlebar and adjust to an appropriate visual angle, use a screw to fix the carrier onto bottom casing, then plug display connector with controller connectors, that's all.



2.4 Button definition

C950 display is equipped with integrated buttons. The three buttons are installed on the left side. The shape and location is as below:



System power switch



Mode selection, together with



for setting



back light switch, speed, mileage switch

2.5 Display Area

Display area includes battery capacity, riding mode, riding speed, single riding distance, total riding distance, and malfunction code of the electronic control system. Display area is as below:



Mode 1: walking assistant mode


Mode 2: economic mode

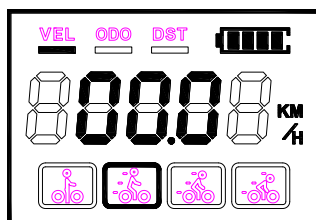
Mode 3: sports mode

Mode 4: power mode

2.6 Power on

First open the electric vehicle battery power.


Then press  to open system power (display below black font when power on)

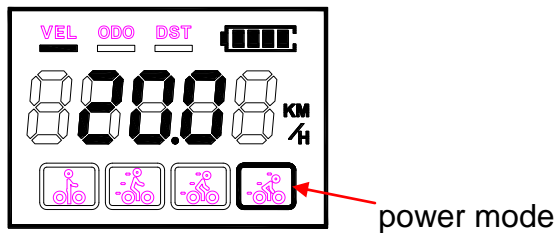
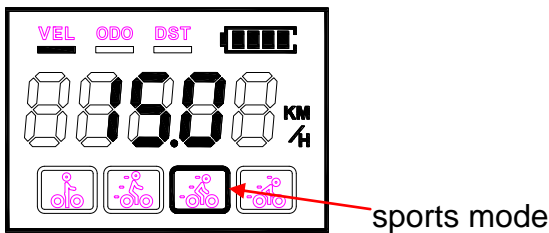
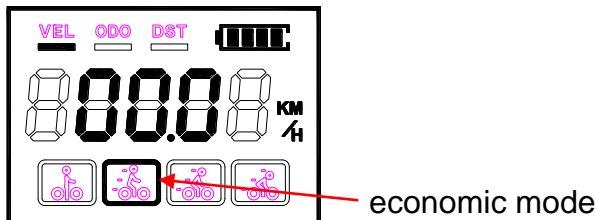


press  and choose favorite mode (refer to 2.7.1)



2.7 Adjustment

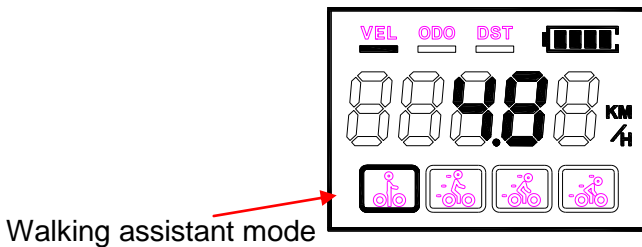
2.7.1 Mode selection

When e-bike power on, default mode is economic mode, press  0.5s to select mode, economic mode, sports mode and powerful mode will be cyclic in order as following:





2.7.2 Walking Assistant

Hold  to enter walking assistant mode. The e-bike will go on at a uniform speed below 6 KM/H. Release , the e-bike goes back to previous state, interface is as below:



Warning: walking assistant function can only be used when the user is pushing the e-bike. Please don't use this function during riding.

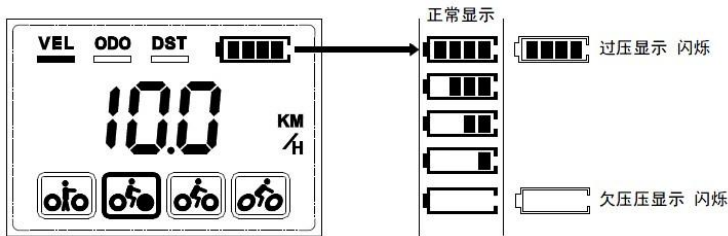
2.7.3 Backlight turn On/Off

When the surrounding light is not enough or in the evening, turn on the backlight. Hold  0.5s to switch on the backlight. Hold  0.5s again to switch off the backlight.

2.7.4 Electric capacity display

When the battery capacity is overvoltage, the four battery segments are all lighted and the battery display frame will flash. When the

battery capacity is normal, the four battery segments lighten according to actual capacity. When the battery is under voltage, four battery segments switch off and battery display frame will flash with the frequency of 1 HZ, to remind user to recharge battery immediately.




2.7.5 Speed and mileage switch

When power on, display shows the current speed automatically. Hold

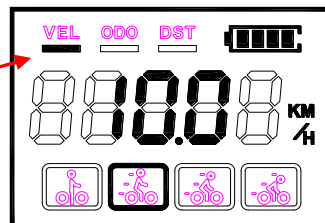


3s switch to total distance. Hold the

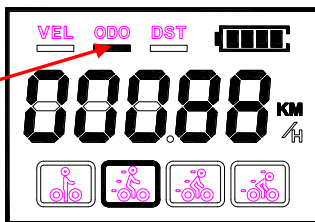


3s again switch to single riding distance. Hold  3s again display will switch back to current speed. Do this in turns and interface is as below:

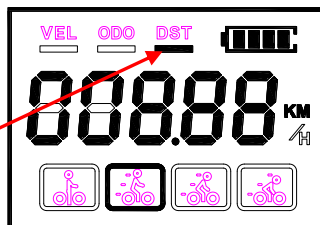
current speed



total distance





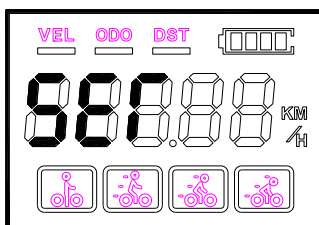
single riding distance





2.8 Parameter setting

Parameter setting includes: wheel diameter setting(8inch~28inch) and battery voltage setting (24V、36V). (The display is set already, do not set it again except the user has special requirements.)

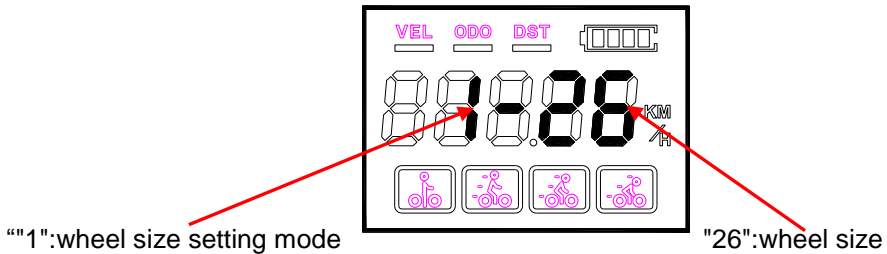
Put the power on, hold  and  together 3s to go the setting state, the interface is as below:



2.8.1 Wheel size setting

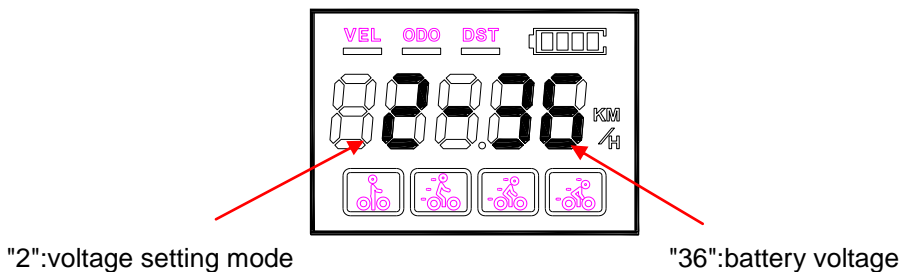
Hold  0.5s to go into the wheel size setting state, hold  0.5s to choose the right wheel size to make sure the speed and distance's

accuracy. Wheel size includes 08、10、12、14、16、18、20、22、26、28，choose in turn，interface is as below:



2.8.2 Battery voltage setting

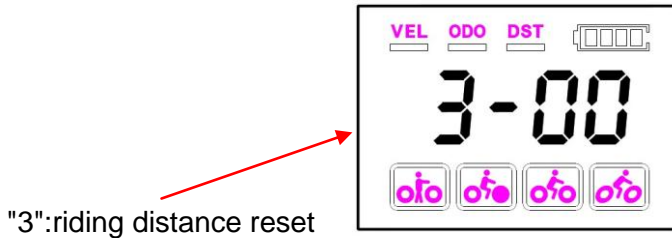
Hold 0.5s to go to voltage setting interface, hold 0.5s to choose right voltage to make sure the display works normally. There are two options of 24V and 36V, choose it in turn, interface is as below:





2.8.3 Single mileage reset

Press 0.5s to go into the single riding distance setting interface, press 0.5s to clear the riding distance to zero, interface is as

below:




2.8.4 Exit the setting state

In the state of parameter setting, hold  and  for 3s to save the current settings and exit the setting interface.

Attention: With no action for 5 seconds, it will exit the setting interface automatically, and the adjustment will not be saved.

2.9 Power off

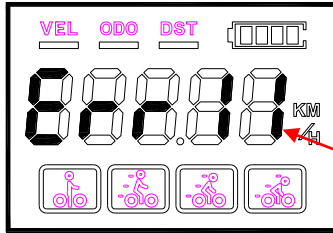
Hold  for 3 seconds to switch off display.

Power will be switch off automatically with no action of e-bike for 5 minutes.

Suggestion: Switch off the battery and storage it in a right way, if the e-bike won't be used.

2.10 Malfunction Code

If any errors appeared in electronic control system, the display will show the error code automatically. For example:



"11": Temperature sensor inside of controller has problem

Note: The display can't quit the malfunction code interface until the malfunction is solved. The e-bike can not work when it is in malfunction code display state.

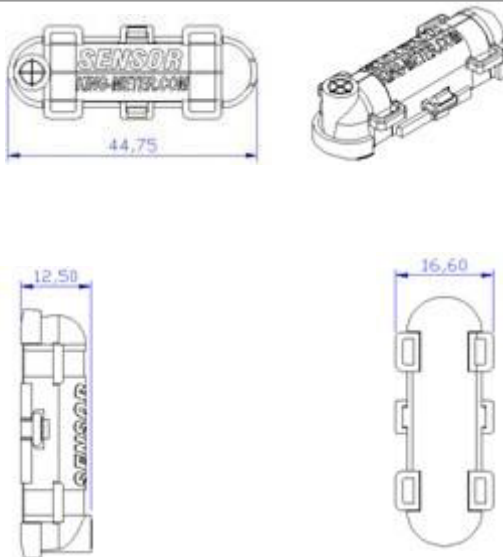
No.	status data	meaning
1	0x01	Normal condition
2	0x03	Have braked
3	0x04	Brake lever didn't return to the location
4	0x05	Brake has problem
5	0x06	UVP
6	0x07	OVP
7	0x08	Motor hall sensor has problem
8	0x09	Motor phase wire has problem
9	0x10	Temperature inside of controller has reached the protection temperature
10	0x11	Temperature sensor inside of controller has problem
11	0x12	Current sensor has problem
12	0x13	Temperature inside of battery is un-normal
13	0x14	Temperature sensor inside of battery has problem
14	0x21	speed detect sensor inside of motor has problem
15	0x22	BMS communication has problem

16	0x23	light has problem
17	0x24	light sensor has problem
18	0x30	communication has problem

3 Speed detecting sensor

By measuring the wheel RPM, the signal is transferred to the controller, the speed and mileage will be showed on the display.

3.1 Dimension

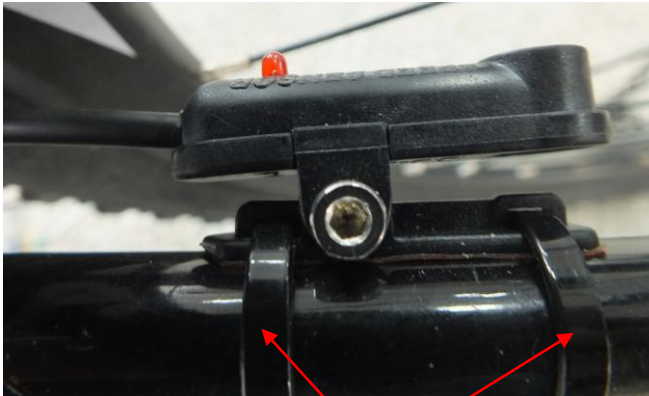


3.2 Installation

1. Speed sensor component

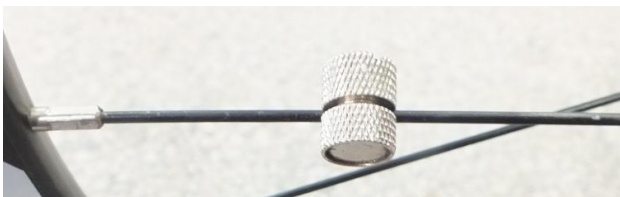


2. Fix the speed sensor on appropriate position (bottom fork is suggested) of frame by ribbon.



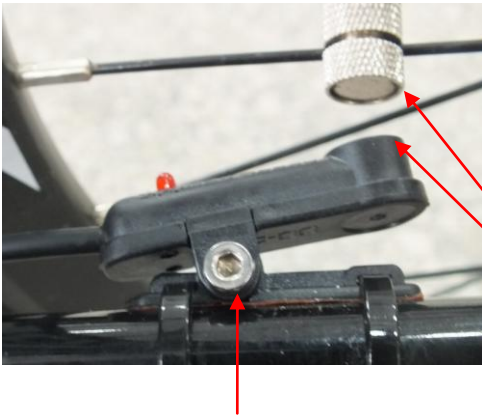
tied by ribbon

3. Fix the magnet on spoke of rear wheel



Note: magnet's surface must be parallelized with sensor's surface

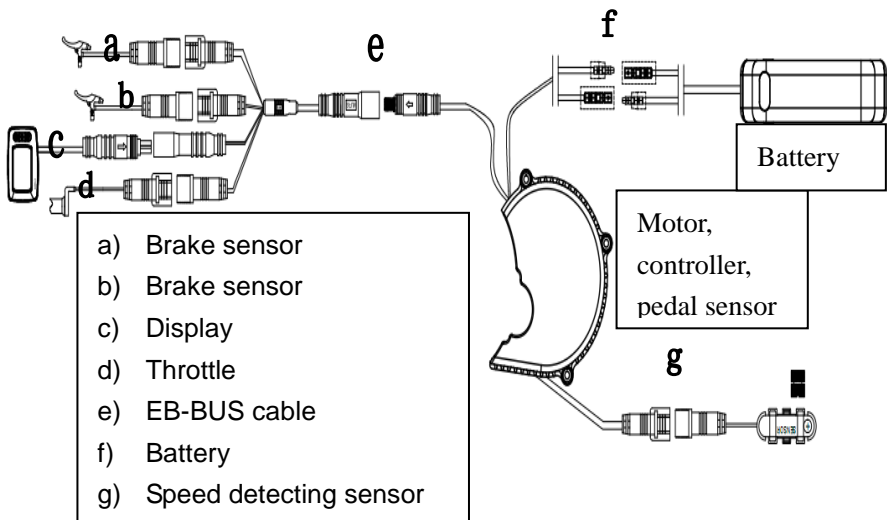
4. Adjust the distance between speed sensor and magnet within 5mm



gap distance $\leq 5\text{mm}$

fix the nut after adjust appropriate position

4 System connection diagram



5 Notes

- 1.Should be stocked in a dry ventilated warehouse, do not be stocked in a humid, acidic and alkaline area, not coexist with magnetic object
- 2.Each connector inserted according to arrow to arrow
- 3.Avoid sharp objects impact on display
- 4.Avoid overload for long time when using
- 5.Avoid wading and soaking

6 After service and warranty

Suzhou Bafang Electric Motor Science-Technology Co Ltd (hereinafter to be referred as “Bafang”) warrants that the products bought from Bafang can be provided service freely if the products are non-conformities in material and workmanship within warranty period.

Timing and scope of warranty: Warranty period starts from date of Ex-factory, motor is within 30 months, controller, display, sensor and other electric components is within 18 months.

Bafang limited warranty does not cover or apply to the following:

- 1) Damage, failure and/or loss caused by refitting, neglect, improper maintenance, competition or commercial purpose, misuse, abuse or accident;
- 2) Damage, failure and/or loss caused by shipping;
- 3) Damage, failure and/or loss caused by improper installation, adjusting or repairing.
- 4) Damage, failure and/or loss irrelevant to material and workmanship, e.g., failure to follow instructions by consumers ;
- 5) Damage, failure and/or loss caused by product's appearance and surface change which doesn't affect its function.
- 6) Damage, failure and/or loss caused by unauthorized service or installation ;
- 7) Damage, failure or loss caused by normal wear and tear.

Bafang reserves the right to repair the components or replace the components, and is only responsible for repairing or replacing of the products.

In case bike manufacturers or dealers encounter quality problems when using or selling Bafang products, they can report the purchase order number and products' serial number to Bafang technology service department who makes sure that if the products

are under warranty or not. If it is under warranty, Bafang will offer repair or replacement for free. If it is out of warranty, Bafang still can repair for customer, but the concerning material cost, labor cost, freight etc. will be paid by customer.

If you have Bafang components on complete bikes need to be repaired, please contact the bike manufacturer or dealer directly. If this warranty statement is against to Chinese current law, the Chinese law shall prevail. Bafang reserves the right to modify the terms without any announcing in advance.

7 Packing list

Two sets system per carton with packing list:

1.BBS01 motor	2sets
2.display	2sets
3.brake	2sets
4.EB-BUS	2pcs
5.fixing plate	2pcs
6.chain wheel and chain cover	2sets
7.crank	2sets
8.M5*10 nut	10pcs
9.M6*12 nut	4pcs
10.M33 nut	4pcs
11.ST 3.9 nut	10pcs
12.speed detecting sensor	2pcs
13.magnets	2pcs
14.specification	2pcs

Above components list is for reference only, it can be changed with different requirement.